










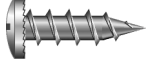
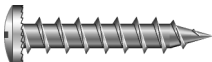
















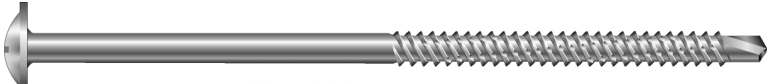








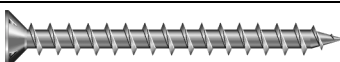
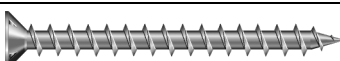
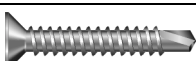
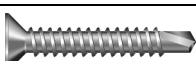










Veka 70mm FS Fixings Chart

Casements		
Code	Image	Usage
RSR 3.9 x 16Z		All reinforcement retention, apart from 85mm outer frame.
CFG 4.3 x 16Z		Interlock to unreinforced outer frame.
CFG 4.3 x 25Z		Gearing to casement sash.
CFG 4.3 x 25Z		Casement keeps to unreinforced outer frame.
CFG 4.3 x 25Z		Run-up block to unreinforced outer frame.
CFG 4.3 x 25Z		Interlock to sash.
CFG 4.3 x 25Z		Letter plate to door midrail.
CSR 3.9 x 19Z		Interlock to reinforced outer frame.
CSR 3.9 x 25Z		Reinforcement retention 85mm outer frame.
CSR 3.9 x 25Z		Casement keeps to reinforced outer frame.
CSR 3.9 x 32Z		Run-up block to reinforced outer frame.
SFG 4.3 x 16S		Friction stays to unreinforced outer frame.
SFG 4.3 x 25S		Friction stays to casement sash.
SSR 3.9 x 16S		Friction stays to reinforced outer frame.
MS M5 x 30Z		Handle to casement gearbox.
WSR 4.8 x 60Z		Mechanical jointing screw — length to be determined by application.
WSR 4.8 x 80Z		Mechanical jointing screw — length to be determined by application.
WSR 4.8 x 100Z		Mechanical jointing screw — length to be determined by application.

Veka 70mm FS Fixings Chart

Tilt & Turns		
Code	Image	Usage
RSR 3.9 x 16Z		All reinforcement retention, apart from 85mm outer frame.
CSR 3.9 x 25Z		Reinforcement retention 85mm outer frame.
CFG 4.3 x 25Z		Gearing to tilt & turn sash.
CFG 4.3 x 25Z		Tilt & turn keeps to unreinforced outer frame.
CFG 4.3 x 25Z		Bottom hinge tilt & turn sash.
CFG 4.3 x 25Z		Run-up block to unreinforced outer frame.
CSR 3.9 x 32Z		Run-up block to reinforced outer frame.
CSR 3.9 x 32Z		Hinge to tilt & turn outer frame.
MS M5 x 40Z		Handle to tilt & turn gearbox.
WSR 4.8 x 60Z		Mechanical jointing screw — length to be determined by application.
WSR 4.8 x 80Z		Mechanical jointing screw — length to be determined by application.
WSR 4.8 x 100Z		Mechanical jointing screw — length to be determined by application.

Veka 70mm FS Fixings Chart

Doors		
Code	Image	Usage
RSR 3.9 x 16Z		All reinforcement retention, apart from 85mm outer frame.
CSR 3.9 x 25Z		Reinforcement retention 85mm outer frame.
RSR 3.9 x 16Z		French door keeps to wheelchair threshold.
CFG 4.3 x 25Z		Gearing to unreinforced door sash.
CFG 4.3 x 25Z		Door keeps to unreinforced outer frame.
CFG 4.3 x 25Z		Letter plate to door midrail.
CFG 4.3 x 45Z		Low threshold to unreinforced French door sash.
CFG 4.3 x 45Z		End cap to French door floating mullion.
CSR 3.9 x 25Z		Gearing to reinforced door sash.
CSR 3.9 x 25Z		Door keeps to reinforced outer frame.
CFG 4.3 x 25Z		Run-up block to unreinforced outer frame.
CSR 3.9 x 32Z		Run-up block to reinforced outer frame.
CSR 3.9 x 38Z		Low threshold to reinforced French door sash.
CSR 4.8 x 38Z		Laird Challenger hinge to door sash.
CSR 4.8 x 38Z		Laird Challenger hinge to door outer frame.
MS M5 x 40Z		Cylinder to door gearing.
NFG 4.3 x 12Y		Drip bar to door sash.
WSR 4.8 x 60Z		Mechanical jointing screw — length to be determined by application.
WSR 4.8 x 80Z		Mechanical jointing screw — length to be determined by application.
WSR 4.8 x 100Z		Mechanical jointing screw — length to be determined by application.